

Coriolis Mass Flow Meter and Counter



measuring • monitoring • analysing



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Description

Coriolis flow measurement is described as a direct or dynamic technique; it supplies a signal that is proportional to the mass flow, and practically independent of material properties, such as conductivity, pressure, viscosity, or temperature.

A Coriolis force occurs when linear motion and rotary motion are superimposed on one another. In industrial systems incorporating this principle, mechanical vibrations occur at the point of rotary motion. Fluid flowing through two tubes causes the tubes to resonate.



The mass flow alters the phase angle of the vibration, which produces a phase difference between the vibration at the tube inlet and that at the tube outlet. This phase difference is proportional to the mass rate of flow; it is amplified to form the output signal.

The resonance frequency of the measuring tube is a function of the resonating mass in the tube, and therefore a function of the medium density. (A regulating circuit ensures that the system is constantly resonating.) The resonance-frequency displacement, which arises from the thermal expansion of the material of the measuring tube, is compensated by temperature measurement. The measured temperature corresponds to the medium temperature.

Fields of application

For mass or volume flow measurement. Application examples:

- Fluids and low conductivity solvents
- Deionized Water
- Fuel oil
- Food oil
- Conductive solvents
- Gases

Cavitation should be avoided, as it can effect the vibration of the measuring tubes. Media, whose properties are similar to water under normal conditions, have no special requirements. However, media that tend to boil easily, namely hydrocarbons, liquefied gases etc, or with suction conveyance, care should be taken not to exceed the liquid vapour pressure, and cause the liquid to boil.

0...70 t/h (see also table)

Technical detals

Measuring range:

Operable flow range: 1000:1

Measuring accuracy for pulse and frequency output (under reference conditions)

Reference conditions:	limits of error acc. to ISO/DIS 11631 2030°C; 24 bar Calibration systems as per national norms Zero-point adjusted under service
	conditions, and field density adjusted
Mass rate of flow (liquids):	$\pm 0.35\%$ of meas. value $\pm 0.01\%$ f.s.
Mass rate of flow (gases):	$\pm 0.75\%$ of meas. value $\pm 0.01\%$ f.s.
Volume rate of flow	0.450% of more value $0.010%$ for
(Ilquius).	$\pm 0.45\%$ of meas. value $\pm 0.01\%$ i.s.
Density (liquids):	
lemperature:	± 0.5 °C ± 0.005 X I (T = temp. of measured medium in °C)
Repeatability:	
Mass rate of flow	
(liquids):	$\pm 0.15\%$ of meas. value $\pm 0.005\%$ f.s.
Mass rate of flow (gases):	$\pm 0.35\%$ of meas. value $\pm 0.005\%$ f.s.
Volume rate of flow (liquids):	±0.20% of meas. value ±0.005% f.s.
Density (liquids):	±0.0005 g/cm ³
Temperature:	$\pm 0.25 \text{ °C} \pm 0.0025 \text{ x} \text{ T}$ (T = temp. of measured medium in °C)
Temperature	
coefficient:	typically $\pm 0.0002 \%$ f.s./°C
Pressure coefficient:	-0.009% of meas. value/bar (DN 50); 0%/bar (DN 840)
Medium:	Liquids and gases
Installation position:	vertical (recommanded) and horizontal
Inlet/outlet:	not necessary
Operating conditions:	no cavitation
Temperature of measured medium:	-40+125°C

Ambient temperature: -20...+60°C

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Technical details (continued)

Ambient temperat.:	-20+60°C	Electr. conne	ction:	Cable gland	M20x1.5		
Max. pressure:	PN 40, PN100, CI150, CI300			or Thread ½ N	IPT, G ½, PG 13,5		
Materials		Cable (isolate	ed version:)	6 x 038 mm ² PVC cable with			
Flange:	Stainless steel 1.4404			common sh	ield and		
Measuring tube:	Stainless steel 1.4539 (welded process connections			Conductor resistance: $\leq 50 \Omega/km$; Capacitance: core/shield:			
-	without internal seals)			≤ 420 pF/m	0.0		
Sensor case:	Stainless steel 1.4301 (not in contact with media)			Cable length Permanent	n: max. 20 m operating temperature:		
Housing:	varnished aluminium die casting, powder coated	Power supply	/:	+105 C 85260 V _A	_C (4565 Hz)		
Display:	2-line LCD-display each 16 digits;			2055 V _{AC} 1662 V _{DC}	(4565 Hz)		
	backlit	Power input:		<15 VA (AC); <15 W (DC)		
	different sizes of measured values and status configurable	Switch-on cu	rrent:	max. 3 A (< max. 13.5 A	5 ms) at 260 V _{AC} (< 50 ms) at 24 V _{DC}		
Setting:	via 3 buttons (-, +, E)	Resistance to	vibration:	upto 1 g, 10)150 Hz		
Languages:	Western-Europe / America: English, German, Spanish, Italien, French, Netherlands	Protection:		IP 67 or NE	MA 4X		
	North-/East-Europe: English, German, Russian, Polish, Norwegian,	Weight (Compact version)					
	Finnish, Swedish, Czech	DN	Weight [ł	(g] Isolat	ed version		
	South-/East-Asia: English, German, Japanese, Indonesian	8	8	Sensc	r: t of the compact version		
Functions:	Measurement of mass flow, densitiy,	15	8	minus	2 Kg		
	volume and temperature	25	10				
	V/B flow direction	40	15				
	sound velocity,	50	22				
	Signal strength, Self-diagnosis, single-stage dosing	Measuring ra	ange table				
Creep suppression:	free adjustable	(Liquias)					
Current output:	0(4)-20 mA; active/passive	DN	Maximun	n end values	Recomand. end values		
Pulse/frequency	max. 7 00 12 with dolive owner ingo	8	020	000 kg/h	1002000 kg/h		
output:	Open Collector,	15	065	500 kg/h	3256500 kg/h		
·	max. 30 V _{DC} , 250 mA; passive	25	018	000 kg/h	90018000 kg/h		
	pulse width: 0.52000 ms, adjustable	40	045	000 kg/h	225045000 kg/h		
	End frequency: 21000 Hz	50	070	000 kg/h	350070000 kg/h		
output:	Open Collector, max. 30 V _{DC} , 250 mA; passive, V/R recognition, ceiling, error, monitoring of measured medium	Ideally: 2050 Abrasive Media	% of maxim a: v < 1 m/s	um end value;			
Status input:	330 V_{DC} , $RI = 5 k\Omega$, configurable for: totalizer reset,						

measured-value suppression, reset error messages, zero point adjustment



Measuring ranges for gases

 $\dot{m}_{max(G)} = \dot{m}_{max(F)} \cdot \frac{\rho_{(G)}}{225 \text{ kg/m}^3}$

 $\dot{m}_{max(G)} = max.$ end value for gas [kg/h]

 $\dot{m}_{max(F)}$ = max. end value for liquids [kg/h]

 $\rho_{(G)}$ = Gas density in [kg/m³] at process conditions

Calulating example PMS, DN 50, max. end value: 70 000 kg/h (liquids) Gas: air, density: 60.3 kg/m³ (at 20 °C and 50 bar)

 $\dot{m}_{max(G)} = \frac{\dot{m}_{max(F)} \cdot \rho_{(G)}}{225 \text{ kg/m}^3} = \frac{70000 \text{ kg/h} \cdot 60.3 \text{ kg/m}^3}{225 \text{ kg/m}^3} = 18760 \text{ kg/h}$

Electrical connection

Terminal No.	Function
20 - 21	Status input
22 - 23	Status output
24 - 25	Frequency output
26 - 27	Current output

Order details (example: PMS-ES15 F 00 A 0 A)

Nominal size	Model	Connection form	Housing	Electrical connection	Power supply/ languages	Output
				E _ with	0 = 85260 V _{AC} / West Europe	
DN 8, 3⁄8"	PMS-ES08	F = DIN PN 40	00 = Compact version	threaded	3 = 1662 V _{DC} / West europe	
DN 15, 1⁄2"	PMS-ES15	H = DIN PN 100	05 = Isolated	cable	5 = 85260 V _{AC} /	A = 4 - 20 mA + pulse
DN 25, 1"	PMS-ES25	R = ANSI CI. 150	version 10 m cable	M20x1.5	$\mathbf{c} = 16 62 \text{ V} \mathbf{c}$	D = 4 - 20 mA
DN 40, 1 1⁄2"	PMS-ES40	$\mathbf{S} = ANSI CL 300$	07 = Isolated	H = Thread 1⁄2 NPT	$\mathbf{b} = 1002 \mathrm{v_{DC}} / \mathrm{Asia}$	+ pulse + status
DN 50, 2"	PMS-ES50	RF Sch. 40	version 20 m cable	C = Thread	$8 = 85260 V_{AC} /$	
				G 1⁄2	9 = 1662 V _{DC} / East Europe	



Pressure loss diagramm for water



Dimensions Compact version

zí 227 187 ശ Y 207 ⊃ 168 ⊐¶∥ S 160 ш ⊲ O +1.5 L^{-2.0} di

90

135

Isolated version Sensor



T = Dimensions B in the compact version minus 58 mm (with corresponding nominal size)

Wall mounted housing









Flange EN 1092-1 (DIN 2501) / PN 40

DN	А	В	С	G	L	N	S	LK	U	di
[mm]	[mm]	[mm]	[mm]	[mm]						
8	317	224	93	95	232	4xØ14	16	65	17.3	5.35
15	331	226	105	95	279	4 x Ø 14	16	65	17.3	8.30
25	337	231	106	115	329	4xØ14	18	85	28.5	12.00
40	358	237	121	150	445	4 x Ø 18	18	110	43.1	17.60
50	423	253	170	165	556	4xØ18	20	125	54.5	26.00

Flange EN 1092-1 (DIN 2501) / PN 100

DN	А	В	С	G	L	N	S	LK	U	di
	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]
8	317	224	93	105	261	4xØ14	20	75	17.3	5.35
15	331	226	105	105	295	4xØ14	20	75	17.3	8.30
25	337	231	106	140	360	4 x Ø 18	24	100	28.5	12.00
40	358	237	121	170	486	4 x Ø 22	26	125	42.5	17.60
50	423	253	170	195	581	4 x Ø 26	28	145	53.9	26.00

Flange ANSI B16.5 / Cl 150

D	N	A	В	С	G	L	N	S	LK	U	di
		[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]
8	3⁄8"	317	224	93	88.9	232	4 x Ø 15.7	11.2	60.5	15.7	5.35
15	1⁄2"	331	226	105	88.9	279	4 x Ø 15.7	11.2	60.5	15.7	8.30
25	1"	337	231	106	108.0	329	4 x Ø 15.7	14.2	79.2	26.7	12.00
40	1 1⁄2"	358	237	121	127.0	445	4 x Ø 15.7	17.5	98.6	40.9	17.60
50	2"	423	253	170	152.4	556	4 x Ø 15.7	19.1	120.7	52.6	26.00

Flange ANSI B16.5 / Cl 300

C	N	A	B	C	G	L	N	S	LK	U	di
		[IIIII]	[IIIII]	[IIIII]	[IIIII]	[IIIII]	[IIIII]	[IIIII]	[IIIII]	[IIIII]	[IIIII]
8	3⁄8"	317	224	93	95.2	232	4 x Ø 15.7	14.2	66.5	15.7	5.35
15	1/2"	331	226	105	95.2	279	4 x Ø 15.7	14.2	66.5	15.7	8.30
25	1"	337	231	106	123.9	329	4 x Ø 19.0	17.5	88.9	26.7	12.00
40	1 1⁄2"	358	237	121	155.4	445	4 x Ø 22.3	20.6	114.3	40.9	17.60
50	2"	423	253	170	165.1	556	8xØ19.0	22.3	127.0	52.6	26.00